

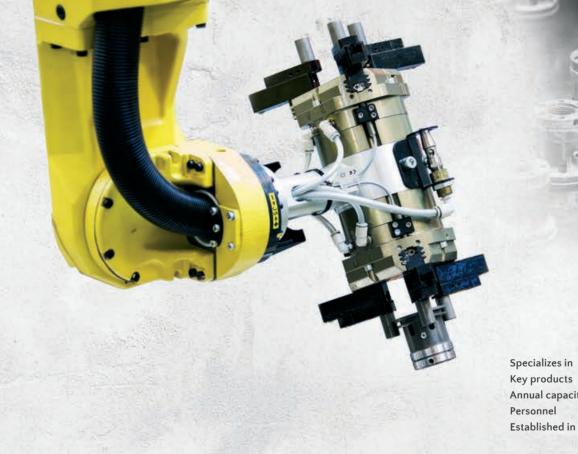
# A HIGH-QUALITY FINNISH PRODUCT

at an internationally competitive price

ST-Koneistus is Finland's largest supplier of hydraulic blocks and components specializing in custom special production.

We help hydraulics companies and the machine construction industry to manufacture high-quality end products at an internationally competitive price.

Our family business has nearly 50 years of experience, and is known for its uncompromising craftsmanship, modern machinery and the continuous development of quality, technology and processes.



special series of hydraulic blocks and components Specializes in subplates, subassemblies, special cylinders and blocks Key products Annual capacity 185 000 blocks and 12 000 cylinders Personnel

1970



The entire supply chain

# UNDER THE SAME ROOF

## PRODUCT DESIGN AND OPTIMIZATION OF PRODUCTION



MANUFACTURING OF PROTOTYPES



PRODUCTION WITH MODERN MACHINERY



We choose the best raw materials and solutions to meet the intended purpose of the product and the machinery.

We manufacture individual components and custom special productions costeffectively with the Fast Track proto cell.

Unmanned machining enables our production capacity to be up to four times more efficient per shift.

### ASSEMBLY AND TESTING IN A CLEANROOM

Each component is assembled and tested

in an area separate from the production



100 % CLEANING AND QUALITY CONTROL



FAST DELIVERY FROM OUR OWN WAREHOUSE



All our products are cleaned with a TEM-P350 deburring machine.

We supply products in stock in up to three days from the order.



facilities.

We have a wide selection of special tools certified by different manufacturers in stock, which ensures fast delivery if any work machinery fails.

We promise

# UNCOMPROMISED QUALITY ON TIME

We invest in new operating methods and machinery with an open mind.

We manufacture complex components with high capacity. Unmanned machining allows us to produce top-quality products up to four time efficiently per shift. We promise contract customers that products in stock will be delivered within three days from the order.

The elite of our machinery is represented by Finland's only i-200 ST CNC lathe equipped with a robotic cell and bar feeder, as well as the TEM-P350 deburring machine and robotic cell equipped NC coordinate measuring machine Mitutoyo Crysta-Apex S 9108, which are rare even in the Nordic countries



# High-quality standard products directly

# FROM STOCK

Order online st-koneistus.fi

Standard products are ST-Koneistus's own production and they are delivered to contract customers within three days. By using our electronic order system you can order our standard products easily and flexibly around the clock.







Monoblocks | parallel circuit



Monoblocks | series circuit



Valves



Cover plates



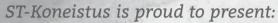
Flush plates



Conversion plates, adapters and measurement spacers



Cylinders



# **MACHINERY**

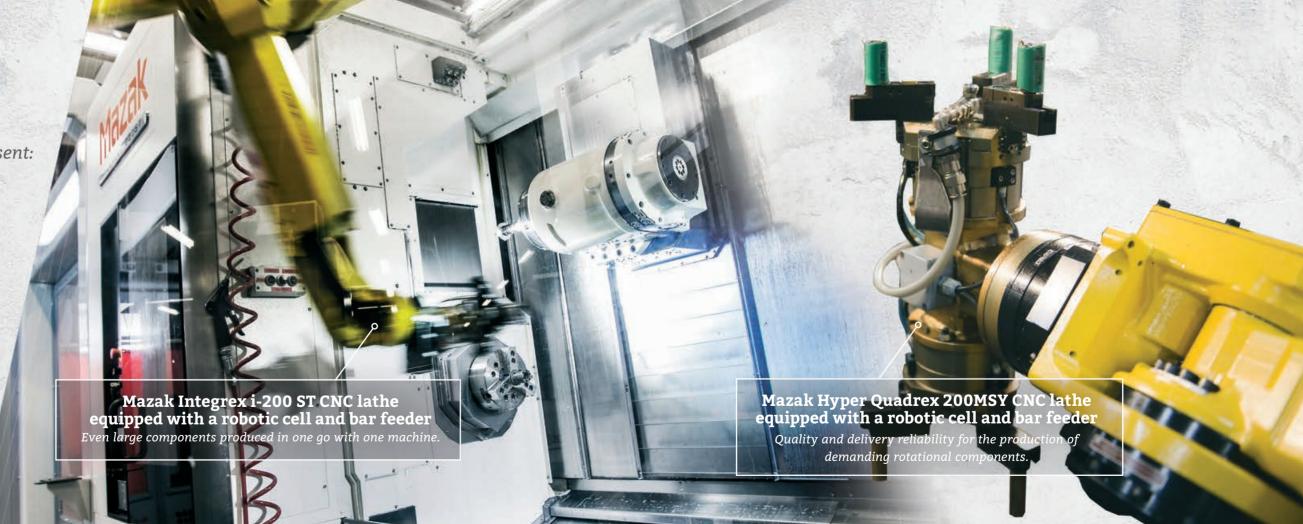
**18** Horizontal machining centers

4 Vertical spindle machining centers

NC lathes
robotic cells and bar feeders
as automation

1 Deburring machine

Measuring machine





# FAST TRACK PROTO CELL

works on individual components and custom special production in record time.

The Fast Track proto cell is designed for the fast and cost-effective manufacturing of individual orders and custom special production of less than 10 pcs. The best designers are responsible for the programming of the special cell that is composed of three different processing machines. The machining programs are directly scalable for mass production.



A modern and effective method for the production of high-quality and hurr-free products



# NISULA

## End products

# SPEAK FOR THEMSELVES

## Numerous leading hydraulics and machinery manufacturers from around the world trust in us.

Our mission is to deliver the utmost functional and finished product in a timely manner. Together with the client, we choose the best solutions on a per component basis. Due to CAD/CAM technology, design takes into account both the end product's cost-effectiveness, as well as the optimization of production and raw materials for our machinery.

## Our products are used by, for example:













Wave power plants

The automotive industry

Hydraulic platforms (up to 100 m)

The mining industry

The marine industry

Forestry and paper machines





# 100%

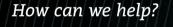
Hydraulics from Finland

99

We succeed because we specialize.
Our personnel's skills, machinery
as well as production and assembly
facilities are all dedicated
exclusively to hydraulics.

## Tommi Peltonen

Entrepreneur and owner in the 2nd generation



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